#### DEVELOPMENT AND PERFORMANCE EVALUATION OF A STREET SWEEPING MACHINE

By

# **ADEBESIN, Akeem Adekunle**

(14PCM00715) PGD- Mechanical Engineering, Federal University of Technology, Akure

# A DISSERTATION SUBMITTED TO THE DEPARTMENT OF MECHANICAL ENGINEERING, COVENANT UNIVERSITY, OTA

## IN PARTIAL FULFILMENT OF THE REQUIREMENTS FOR THE AWARD OF MASTER OF ENGINEERING (M. Eng) DEGREE IN THE DEPARTMENT OF MECHANICAL ENGINEERING, COLLEGE OF ENGINEERING, COVENANT UNIVERSITY, OTA

NOVEMBER, 2016

#### ACCEPTANCE

I. This is to attest that this dissertation is accepted in partial fulfillment of the requirements for the award of the degree of Master of Engineering in the Department of Mechanical Engineering, College of Engineering, Covenant University, Ota

Philip John Ainwokhai Secretary, School of Postgraduate Studies

Signature & Date

Professor Samuel Wara Dean, School of Postgraduate Studies

Signature & Date

#### DECLARATION

I, **ADEBESIN**, **Akeem Adekunle**, (14PCM00715), declare that this research was carried out by me under the supervision of **Prof. F.A. Oyawale** of the Department of Mechanical Engineering, Covenant University, Ota. I attest that the Dissertation as not been presented either wholly or partly for the award of any degree elsewhere. All sources of data and scholarly information used in this thesis are duly acknowledged.

**ADEBESIN, Akeem Adekunle** 

Signature & Date

#### CERTIFICATION

We certify that the thesis titled "Development and Performance Evaluation of a Street Sweeping Machine" is an original work carried out by ADEBESIN Akeem Adekunle, (14CM00715), in the Department of Mechanical Engineering, College of Science and Technology, Covenant University, Ota, Ogun State, Nigeria, under the supervision of Prof. F.A. Oyawale. We have examined and found the work acceptable for the award of a degree of Master of Engineering in Industrial/ Manufacturing Option.

Prof. F.A. Oyawale (Supervisor) Signature & Date

Dr. O.O Ajayi (Head of Department)

Prof. John A. Olorunmaiye (External Examiner)

Prof. Samuel Wara (Dean, School of Postgraduate studies) Signature & Date

Signature & Date

Signature & Date

### DEDICATION

To the Everlasting God, my saviour, defender and provider. To Him alone be all the glory, praise and adoration.

#### ACKNOWLEDGEMENTS

To the Almighty God be all the glory! I thank Him, for making a way at the end of the tunnel. Through it all I have learnt to trust and depend completely on you.

I wish to express my deep sense of gratitude and thanks to the Chancellor and Chairman of the Board of Regents, Covenant University, Dr. D. O Oyedepo., for the academic and spiritual platform created. I sincerely thank the Vice-Chancellor, Professor Atayero A. A. A and all the management team for running with the vision.

A heart-felt gratitude goes to my supervisor, Prof. F.A. Oyawale through whom this work kicked off with the iterative option of using vacuum or mechanical sweeping techniques. His time, advice, attention and prayers are most appreciated and I will ever be thankful for the rare privilege of having you on ground in Covenant University by divine providence during the most crucial aspect of my training. To my departmental PG coordinator, Dr. S.O. Oyedepo, I deeply appreciate your mentoring role in my career path.

Many thanks to Dr. O.O Ajayi. (HOD, Mechanical Engineering) who painstakingly took me up at 2015 ICAD conference centre and imparted his engineering experiences on me, your constructive criticism added value to this work, your encouraging words and inspiring advice were always timely, and to all Faculty and Staff of Mechanical Department, Covenant University for their encouragement and support.

I am indebted to the Tertiary Education Trust Fund, Federal Polytechnic, Ilaro and Abuja Offices (TETFUND) for awarding me a scholarship to support my academic pursuit. To my great and wonderful H.O.D, Engr. Dr S.A. Odunlami, I deeply appreciate your mentoring and leadership role. A big thank you to Engr. O.A. Osore, Engr. Dada, A., Prof. (Engr.) S.A. Olagoke, Engr.O.O.Awolola and the entire staff and students of the department of Mechanical Engineering, Federal Polytechnic, Ilaro

The scholarly contributions of my M. Eng. defense external examiner, Prof. John A. Olorunmaiye, and internal assessors: Dr. Kilanko O, Dr. Udo, M.O and Dr. Joshua Olusegun Okeniyi are well appreciated. I also express my gratitude to my lecturers and examiners from day one to M.Eng. Oral defence: Prof. Dumade I.S, Dr. Babalola, P.O. Dr. Nwanya S.C. Dr. R.J.O Ekeocha, Prof. A. O. Inegbenebor, Dr. Onawumi, Dr (Mrs) O. Joseph., Engr Leramo Richard and Engr. F.A. Ishola.

I appreciate all the contributions of the technical and administrative staff of Mechanical Engineering, Covenant University, Ota: Mr. Ocheja, Mrs.A.O. Benson, Engr. C.O Ajayi and Dr. Fayomi O. S, to this work.

Special thanks to my parents Chief L.F. Adebesin and my late mother Mrs. M.A. Adebesin, who always encouraged me to go for gold. My children; Moroluwa, Morakinyo, Moronkola and Moronfoluwa Adebesin, I thank you all for every word that cheered me up to aim higher. Mrs. Adebanjo Sherry, God bless her for her understanding and financial assistance. To my brothers, sisters in-laws and relatives for their prayers, love and encouragement; be blessed of the Lord most high.

I would also like to thank all those people who have contributed in some ways both directly and indirectly to the success of this research and the writing of this thesis.

To my wife and best friend Mrs. S. A Adebesin., you are simply the best. I deeply appreciate your unassuming love, prayers, understanding and all round support in this research.

#### ABSTRACT

Street sweeping using local brooms and parkers are laborious and time consuming and street sweepers are always under stresses and extreme body pains during and after work. This study therefore was aimed at creating a system for effective sweeping while minimizing associated bodily stress. A machine that simulates the traditional method of sweeping was developed and produced using locally sourced raw materials like bristles, teflon, mild steel; these materials were subjected to different common manufacturing processes and techniques. The sweeping action was achieved by principle of a portable gasoline petrol engine with shaft drive. As the rotational drive of the gasoline engine was converted to linear motion via the sprocket and chain arrangement which in turn rotates a secondary shaft with bearing attachment unto an attached portable gear box which converts the linear drive into rotary movement of the brittles dressed teflon drum for the required sweeping action. The results of the performance tests carried out showed that the machine sweeping efficiency increased with the increase in the energy input and speed thus its sweeping capacity was determined using Microsoft excel <sup>®</sup>. The comparison between the developed mechanical street sweepers using gasoline engine (5.5h.p & 7.5h.p) and hand- held broom (common sweeping method) being carried out by men and women sweepers on street and major roads, depicts the variance in time taken, swept area output energy and their corresponding efficiencies. The results of this study were analyzed; we conclude that there was a significant difference in efficiencies of the machine developed and sweeping.

Keywords: machine speed, wastes, sweeper, sweeping efficiency,

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### LIST OF SYMBOLS

t	time
Р	Pressure
r	Radius
π	phi
V	Volume
К	Load stress factor
Σ	Summation
μ	Miu
Р	Power
σ	Stress
A	Area
m	Metre
τ	Torsional Shear stress
Τ	Torque
"	Inches
N	Number of turns
٥	Degree
S <sub>n</sub>	Endurance Strength
Е	Efficiency
h.p	Horse power

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