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CIVIL & ENVIRONMENTAL ENGINEERING | RESEARCH ARTICLE Early deterioration assessment of selected reinforcement in different host environments, case study: Lagos State, Nigeria

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Abstract: Corrosion is known to negatively affect the structural integrity of reinforced concrete structures. In order to manage the effect of corrosion on structures, some preventive measures must be considered. Among such measures is to test the integrity of the reinforcement used. Three high-yield reinforcements mostly used in Lagos State (Pulkit, LCI and Tiger Thermo Mechanically Treated (TMT)) of three different diameters (12, 16 and 20 mm) were assessed for early deterioration in the reinforced concrete structure. The resistive strengths of Pulkit, LCI and Tiger TMT for the diameters considered were also assessed using gravimetric and electrochemical corrosion techniques in four host environments: freshwater, 1.0 M of NaCl solution, 1.0 M of KCl solution and seawater for a period of 35 days of exposure. The experimental results revealed that Tiger TMT for the three diameters displayed the least corrosion rate with the highest resistive properties. This makes it most suitable for concrete reinforcement in all the three selected media, while LCI shows a high corrosion rate with lower resistive behaviour only in the KCl solution. Pulkit results



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PUBLIC INTEREST STATEMENT

This paper concerns early deterioration assessment of selected reinforcement in different host environments, case study: Lagos State, Nigeria. The study is motivated by the urgency to address the early deterioration of selected reinforcement in different environments such as freshwater, NaCl solution, KCl solution and seawater with Lagos State as a case study. When choosing reinforcement for saline environments, it is vital to consider the influence of the saline environment on the steel selected. The knowledge of the reinforcement that displayed the least corrosion rate with the highest resistive properties is vital in selecting reinforcement for the saline environment.





show the highest corrosion rate with the lowest resistive strength in all the environments. For the sustainability of concrete structures in the Lagoon environment that has some level of salt solution, Tiger TMT is mostly recommended for construction.

Subjects: Mechanical Engineering; Materials Science; Civil, Environmental and Geotechnical Engineering

Keywords: Sustainable technology; reinforcement; corrosion; concrete; environmental sustainability; cement

1. Introduction

Reinforcement used in concrete is commonly in a non-corroding passive state (Alabi & Onyeji, 2010) and is often used in salty environments where seawater or de-icing salts are present (Ejeh & Jibrin, 2012). Chloride disrupts the passive condition layer covering the steel when it moves into the concrete and causes it to rust (Cabrera, 1996). One of the worst and most common challenges in construction industries is corrosion in steel, and it is as well a socio-economical and technical problem which still signifies an excessive waste of natural resources (Erdoadu, Kondratova, & Bremner, 2004; Silva & Liborio, 2006). Steel is thermodynamically unstable in the Earth's atmosphere, and by reaction with water and oxygen, it will continually tend to deteriorate to a reduced energy state such as oxide or hydroxide (Alo, Oluyamo, Faramika, & Daniyan, 2017; Ede, Egunjobi, Bamigboye, & Ogundeji, 2015). It is certain that this development will occur, but the uncertainty is how often it will occur in practice. Practically, only the surface atoms of the reinforcement are uncovered to the atmosphere and are therefore free to react (Hansson, Poursaee, & Jaffer, 2012). The steel supply the tensile strength needed by reinforced concrete (Ede, Olofinnade, & Opeyemi, 2014). The steel subjected to stresses such as flexural and tensile stresses as a result of traffic loads, wind load, thermal cycling and live and dead loads avert the failure of concrete structures (Ede, Adebayo, Bamigboye, & Ogundeji, 2015; Webster, 2000).

Corrosion will occur when the protective coating around the reinforcement has been removed in the presence of moisture and oxygen (Olawale, Daniel, & Bayode, 2016; Tsuru, Yamazaki, & Nishikata, 1999; Vedalakshmi, Manoharan, & Song, 2009). Alexander, Santhanam and Ballin (2010) defined the corrosion rate as the speed of deterioration of any metal in a specific environment. Corroded products create expansive stress as they occupy more space than the original reinforcement which leads to cracking and spalling of concrete and also reduces the cross-section of the reinforcement (Alexander, Santhanam & Ballin, 2010; Andrade, Alonso, Garcia, & Rodriguez, 1991; Atanda, Ijitona, & Oluwole, 2011; Tsuru et al., 1999). Soleymani and Ismail (2004) studied accelerated corrosion rate of concrete specimen containing 16 mm reinforcement and its crack formation with 3% calcium chloride as accelerator and concluded that the cracks produced in concrete as a result of corrosion were not continuous cracks. It first appears at the centre of the specimen and later transmitted to join each other and later spread across the specimen. Alo and Ibitoye (2015) investigated induced stress effect on medium-carbon steel corrosion rate and how the induced stress affects the 0.33% medium-carbon steel in salty environment and concluded that the highest corrosion rate was obtained at uppermost stress level (U-bend shape) while the least corrosion rate manifests in the I-shape samples with the smallest amount of chloride ion in their non-stressed condition. Also, it was noted that as the tensile stress increases, chloride ions of the medium increases with increases in 0.33% carbon steel corrosion rate. Olugbenga, Oluseyi, and Ojo (2011) studied mild steel deterioration subjected to 2 M sulphuric acid and extract from Bambusa glaucescens using the gasometric method. The study revealed that there is a major decrease in the dominant coarsening of the iron oxide phase as the extract concentration increases, while ferrite and pearlite phases dispersed. The current study focuses on the early deterioration of selected reinforcement in different host environments such as lagoon, freshwater, 1.0 M of NaCl and 1.0 M of KCl solutions.

This study further elucidates the resistive strength of the selected reinforcement in different host environments to determine which of the selected reinforcement brand is most suitable to avoid early deterioration of reinforced concrete.

2. Materials and method

2.1. Materials and sample preparation

The materials used for this study are high-yield reinforcement of Pulkit, LCI and Tiger Thermo Mechanically Treated (TMT) of three different diameters of 12, 16 and 20 mm. The samples were machined mechanically and cut into a coupon of the cylindrical dimension of 40 mm length. The coupons were observed wisely to check for rough edges, which could power the corrosion monitoring process.

2.2. Chemical composition of seawater and freshwater

The chemical compositions of both seawater and freshwater used for this study are shown in Tables 1 and 2 $\,$

2.3. Weight loss measurement

Thirty-six well-labeled beakers of 250 ml capacity were used with appropriate media solutions. The first 9 beakers were labeled as the freshwater and tagged with 12, 16 and 20 mm, while another 9 beakers also labeled as seawater tagged with 12, 16 and 20 mm and the last 18 beakers equally labeled as NaCl 1.0 M and KCl 1.0 M also tagged with 12, 16 and 20 mm, respectively. The experiment was carried out at room temperature. The samples' initial weights were recorded accurately using analytical balance of 0.1 mg sensitivity and were fully suspended in 500 ml of the experimental media. This was monitored at 3-day interval for 21 days. After the exposure period, the sample was removed, dried, cleaned and weighed. From the weight loss, the corrosion rate and the resistive properties of the samples were calculated using Equation (1).

Table 1. Chemical composition of seawater		
Ions	Percentage	Concentration (mg/kg)
Chloride Cl ⁻	55.29	19,345
Sodium Na ⁺	30.59	10,752
Potassium K ⁺	1.14	390
Magnesium Mg ²⁺	3.68	1295
Calcium Ca ²⁺	1.18	416
Sulphate SO4 ²⁻	7.68	2701
Fluoride F ⁻	0.003	1
Bicarbonate HCO3 ⁻	0.41	145
Bromine Br ⁻	0.19	66

Table 2. Chemical composition of freshwater			
Ions	Percentage	Concentration (mg/kg)	
Chloride Cl ⁻	20.14	175	
Sodium Na ⁺	19.11	166	
Potassium K ⁺	19.57	170	

Corrosion rate (CR) =
$$\frac{8.76 \times W (mg)}{DAT}$$

where:

 $D = density in g/cm^3$

A = area of sample (17.34) cm^2 .

T = exposure time (h)

W = weight loss (mg)

3. Results and discussion

3.1. The corrosion results for various environments under study

3.1.1. Freshwater

Figures 1, 2 and 3 show the variation in the corrosion rate of the three brands of reinforcement materials of Tiger TMT, LCI and Pulkit of diameters of 12, 16 and 20 mm immersed in freshwater for a period of 35 days of exposure. It was clearly shown that the corrosion resistance of the Tiger TMT reinforcement materials of 12 mm is drastically high from 7th day with the value of 0.014 mg/cm²/ year and 28th day of exposure with 0.026 mg/cm²/year, respectively. It was noted that oxidation at the anode of the sample is relatively high due to the loss of electrons to the environment and then used up at the cathode. Tiger TMT material of 16 mm displayed high corrosion resistance from 7th to 14th days of exposure with the values of 0.014 and 0.012 mg/cm²/year, while the Tiger TMT material of 20 mm equally displayed high corrosion resistance on the 21st day of exposure with the values of 0.012 mg/cm²/year. It is evident that the Tiger TMT reinforcement material has high corrosion resistance in the freshwater because of its high anti-corrosive properties.

3.1.2. Sodium chloride

Figures 4, 5 and 6 show the variation in the corrosion rate of the three brands of reinforcement materials of Tiger TMT, LCI and Pulkit of diameters of 12, 16 and 20 mm, respectively, immersed in NaCl medium for a period of 35 days of exposure. Tiger TMT material of 12 and 16 mm displayed high resistance to corrosion on the 35th day of exposure with a value of 0.09 mg/cm²/year and the latter with the value of 0.017 mg/cm²/year, respectively, while the LCI 20-mm diameter recorded corrosion resistance from 7th to 21st days of exposure with the values of 0.159 and 0.056 mg/cm²/

Figure 1. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 12-mmdiameter reinforcement in freshwater.



Figure 2. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 16-mmdiameter reinforcement in freshwater.



Figure 3. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 20-mmdiameter reinforcement in freshwater.











Exposure Time (days)

Figure 6. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 20-mmdiameter reinforcement in 1.0 M NaCl.

year, respectively. The Pulkit of 16 mm material on the 7th day of exposure recorded 0.189 mg/ cm²/year as the high-corroded material compared to others.

3.1.3. Potassium chloride

Figures 7, 8 and 9 show the variation in the corrosion rate of the three brands of reinforcement materials of Tiger TMT, LCI and Pulkit of diameters of 12, 16 and 20 mm, respectively, immersed in 1.0 M of KCl medium for a period of 35 days of exposure. Contrary to the results shown in Figures 1–6, LCI materials displayed high resistance to corrosion in 1.0 M of KCl medium from 14th to 35th days of exposure with the values of 0.0112 and 0.008 mg/cm²/year, and LCI 20 mm also displayed low corrosion rate from 7th to 35th days with the values of 0.186 and 0.033 mg/cm²/year, while Tiger TMT material of 12 mm proved to be more resistant to corrosion from 21st to 28th days of exposure with the rates of 0.046 and 0.021 mg/cm²/year, respectively.

3.1.4. Lagoon

Figures 10, 11 and 12 show the variation in the corrosion rates of the three brands of reinforcement materials of Tiger TMT, LCI and Pulkit of diameters of 12, 16 and 20 mm, respectively, Figure 7. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 12-mmdiameter reinforcement in 1.0 M KCl.



Figure 8. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 16-mmdiameter reinforcement in 1.0 M KCl.



Figure 9. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 20-mmdiameter reinforcement in 1.0 M KCl.



Figure 10. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 12-mmdiameter reinforcement in Lagoon.



Figure 11. Plot of corrosion rate against exposure time of LCI, Tiger TMT and Pulkit 16-mmdiameter reinforcement in Lagoon.







immersed in the Lagoon medium for a period of 35 days of exposure. Tiger TMT 16 and 20 mm showed high corrosion resistance on the 14th day with the value of 0.014 mg/cm²/year while later on the 28th day recorded 0.008 mg/cm²/year in the Lagoon environment, and Pulkit material displayed the least with more corrosion than others.

The plots of Figures 1–12 showed that the Tiger TMT material has a high value of corrosion resistance in freshwater, NaCl (1.0 M) and Lagoon, while LCI showed good chemical and mechanical properties in the 1.0 M of KCl solution. From the experimental analysis, it was concluded that Tiger TMT of 20-mm diameter recorded low corrosion rates of 0.008 mg/cm²/year on the 28th day of exposure in the Lagoon environments. Pulkit-reinforced material of 12, 16 and 20 mm diameters displayed high corrosion rates throughout the media for the period of 35 days of exposure due to the oxidation taken place at the sites and loss of electrons to the environment.

4. Conclusions

Considering the deterioration assessment of selected reinforcement materials of different diameters of 12, 16 and 20 mm in the Lagoon, 1.0 M of NaCl and 1.0 M of KCl media and freshwater:

- (1) It is clear that Tiger TMT-reinforced material possesses high resistance to corrosion in freshwater, NaCl medium and Lagoon, followed by LCI. Though LCI corrodes slowly at the initial stage, but as the days of exposure increase, its corrosion rate increases compared to the Tiger TMT brand.
- (2) LCI has high resistance to corrosion in 1.0 M of KCl medium compared to Tiger TMT, which displayed little or no retardation in resistance to corrosion in some stages throughout the 35 days of exposure.
- (3) Finally, based on the results from this study, the Tiger TMT material is the most suitable and appropriate reinforced material with low corrosion rates for construction in freshwater, NaCl and Lagoon environments.

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