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Hydrothermal synthesis and characterization of TiO₂-silica composites for dye-sensitized solar cell electrode

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Abstract. The current world energy crisis and increase in global temperature has further necessitated the need to conduct more research on solar cells. Dye sensitized solar cells (DSSCs) remain one of the cheapest solar cell technologies, but it has inherent challenges. Titanium dioxide (TiO₂) remains one of the suitable electrode materials, but it requires modification to withstand the current solar cells technology problems. In this paper, silica was produced from rice husk and incorporated into TiO₂ to tailor its wide band gap. Hydrothermal method was used to synthesize

TiO₂-silica composites at 150°C. The energy band gap of virgin TiO₂, TiO₂-4.8 wt% silica and 20 wt% silica was found to be 3.73 eV, 2.91 eV and 2.85 eV respectively. The addition of 4.8 wt% silica resulted in good stability of anatase TiO₂ compared to the 20 wt% silica judging from the absorbance plots.

Keywords: Solar cell; TiO₂; Silica; Synthesis; Optical property

1. Introduction

The demand for sustainable and eco-friendly energy sources have driven the world towards solar energy. Dye sensitized solar cells (DSSC) are photovoltaic devices belonging to thin-film solar cells which consist of electrolyte dye that is in contact with inorganic material [1, 2]. It has a similar power conversion efficiency (PCE) relatively to the traditional silicon solar cells with lower material and production costs [1]. Moreover, Bose et al. [3] reported that the dye sensitized solar cells module offered good performance compared to the Silicon module. Several materials have been investigated for DSSC electrodes [4-7]. Zinc oxide (ZnO) would have been a preferred material for DSSC electrodes due to its high carrier mobility optical band gap and transparent properties. However, its susceptibility to corrosion as well as dye aggregates limit its usage [8]. The use of titanium dioxide (TiO_2) particles for the development of dye-sensitized solar cells (DSSC) has attracted much attention as a viable alternative for solar energy conversion [9]. Titanium dioxide unique properties such as low cost, good chemical stability, non-toxicity, optical band gap and resistance to corrosion made it suitable material for DSSC electrode [5]. However, bandgap of TiO₂ is too large to absorb visible light and about

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4% of sunlight under UV range gets absorbed. [1,7]. The photocurrent produced could be enhanced if the bandgap is lowered [10].

On the other hand, the crystalline phase of TiO₂ (anatase, rutile and brookite) has been found to play a major role in photocatalytic activity [11]. However, the potential of a greater conduction band energy and a lower electron-hole pair recombination rate, has made the anatase electrode prominent phase for better conversion efficiency in DSSCs [12]. Because the anatase phase is metastable, its transformation to rutile phase readily occurs during grinding and heating [13]. The thermal stability limitation of anatase phase of TiO₂ could be improved with the successful incorporation of oxides materials [13-14]. Various materials have been incorporated into TiO₂ electrode to improve the performance of DSSCs [15, 5]. Amongst these materials silicon dioxide SiO₂ has been widely used and synthesized from different natural materials such as rice husk, fly ash, bamboo leaves etc (7,5]. The choice of SiO2 could be attributed to its low cost and availability of about 60 % wt SiO₂ content in natural sources [7]. Several synthesis methods have been used to produce both TiO₂ and TiO₂-SiO₂ [13,11, 5,16]. However, little information is available on the hydrothermal synthesis of TiO₂-silica composites that involve the use of TiO₂ powder and silica powder. The available report on TiO₂-silica composites shows that solgel-hydrothermal method is widely used.

In this paper, we report a simple and efficient method of synthesizing TiO₂-silica composites with modified band gap using the hydrothermal method.

2. Method and Procedure

2.1 Synthesis of silica from rice husk

The as-received rice husk was carefully rinsed with distilled water to rid it of dirt and dust before treatment with acid. A 200 ml solution containing 10g of rice husk and 2M of HCl in a capped beaker was stirred with a magnetic stirrer at 80°C for 2 hours and was left overnight to remove metal ions in the rice husk. Then the acid was filtered and washed with distilled water until the solution pH was 7. The filtrate was dried for 24 hours at 110°C in a muffled furnace to ensure all the water molecules evaporated. The black ash was crushed and screened using a standard sieve of 325 mesh size. It was further calcined at 700°C for 2 hours in a muffled furnace to produce whitish silica. The synthesized silica was characterized with X-ray fluorescence analysis.

2.2 Synthesis of TiO₂-silica composite

Titanium dioxide powder was produced by modifying the method described in Rajender et al. [17]. Two compositions of TiO₂-silica composites were produced by adding 4.8 wt% and 20 wt% silica synthesized powder into TiO₂. The powders were dissolved in 15 ml of ethanol and stirred vigorously for one hour using a magnetic stirrer. Then 5 ml of distilled water was added to the solution and stirred for 45 minutes. The slurry was transferred inside the autoclave and heated at 150 °C for 15 h. The material was washed and dried to produce TiO₂-silica composites.

3. Results and Discussion

The chemical composition of synthesized silica from rice husk was determined by X-ray Fluorescence analysis. Table 1 shows that 51.86 wt% SiO₂, 20.29 wt% CaO and 10.44 wt% MgO were the dominant contents with minor contents of 1.27 wt% TiO₂ and 1.28 wt% Fe₂O₃. Previous studies have revealed that addition of CaO and MgO into TiO₂ could improve the performance of DSSCs electrodes [18-19]. The result shows that high purity silica was obtained from the rice husk.

SiO ₂	V ₂ O ₅	Cr_2O_3	MnO	Fe ₂ O ₃	Co ₃ O ₄	NiO	CuO	Nb ₂ O ₃	MoO ₃
51.855	0.033	0.029	0.039	1.275	0.004	0.002	0.033	0.003	0.001
WO ₃	P ₂ O ₅	SO ₃	CaO	MgO	K ₂ O	BaO	Al ₂ O ₃	Ta ₂ O ₅	TiO ₂
0.002	0.036	0.113	20.288	10.444	2.329	0.036	5.805	0.006	1.274
ZnO	Ag ₂ O	LOI	ZrO ₂	SnO ₂					
0.005	0.006	1.169	0.198	0.014					

Table 1: Chemical composition of synthesized silica from rice husk

The quantitative XRD analysis of TiO₂ revealed that the anatase phase constitutes the larger phase with 65%. Figure 1 shows the UV-Vis diffuse reflectance spectrum of synthesized TiO₂ powder with two absorbance peaks. These peaks are located at the ultraviolent range. The most prominent peak was found at wavelength range (220 nm-268 nm) which corresponds to the anatase of TiO₂ while the other phase at around 350 nm [20-21]. The XRD result corroborated the UV-Vis absorbance spectrum which further justified that the anatase was the major phase of the TiO₂ produced. Figure 2 shows the effect of silica on synthesized TiO₂. It was observed that the stability of TiO₂ was improved with silica addition as only one absorbance peak with seen in contrast with that of pure TiO₂.



Figure 1: Absorbance curve of synthesized TiO₂



Figure 2: Stack absorbance curve of synthesized TiO₂, TiO₂-4.8 wt% silica composite and TiO₂-20 wt% silica composite.

Tauc's method expressed in Equation 1 [7] have been widely used to determine the band gap energy of semiconductor materials. The optical band gap energy of the synthesized TiO₂ was calculated using Tauc plot.

 $(\alpha h v)^{1/n} = B(h v - E_g)$ (1)

Where *h* is the Planck constant, v is the frequency of photon photon energy, α is the absorption coefficient, *B* is a constant value, *Eg* is the band gap energy, and *n* is a parameter depends on the nature of the electronic transition in which $\frac{1}{2}$ correspond to direct and 2 indirect transitions band gap.

The extrapolation of the linear fit of the $(\alpha hv)^{1/2}$ to energy (hv) axis gives the estimated energy band gap value of synthesized TiO₂ and TiO₂-silica composites. Figure 3 shows the Tauc plot of typical semiconductor characteristics with linear increase of absorbance with respect to photon energy [22]. An estimated optical band gap of 3.73 eV was obtained in synthesized TiO₂. This value is suitable for the solar-cell application since it is within the UV region.



Figure 3: Tauc plot showing the band gap energy of synthesized TiO₂

Furthermore, the effect of silica was examined on the band gap energy and stability of the TiO₂. The calculated band gap energy of virgin TiO₂, TiO₂-4.8 wt% silica and 20 wt% silica was found to be 3.73 eV, 2.91 eV and 2.85 eV respectively. It can be observed that the addition of silica reduced the energy band gap of parent TiO₂ significantly and this can be attributed to the method used to synthesize TiO₂-silica composites. Figure 4 shows the comparison of the Tauc plot of synthesized TiO₂ and TiO₂-silica composites. It can be observed that the addition of 4.8 wt% silica resulted in good thermal stability of anatase TiO₂ compared to the 20 wt% silica although a slight reduction in band gap was noticed in that sample. It is worth mention that the processing method adopted in this study yields a homogenous mixture of TiO₂ and silica that resulted in strong interfacial bonding of Ti-O-Si which prevents the transformation of anatase to rutile phase. Another reason for the result obtained could be the quality of the silica powder produced from the rich husk. This result clearly shows that low content of silica could improve the stability of TiO₂ and as well lower its band gap. The TiO₂-silica composites reported in the research could be used as electrodes in DSSCs with potential to absorb not just sunlight from ultraviolet range but also light from visible region due to the reduction in its band gap.



Figure 4: Tauc plot showing the band gap energy of synthesized TiO_2 and $\text{TiO}_2\text{-silica}$ composites

Conclusion and Recommendation

This article provides insight on hydrothermal synthesis of TiO_2 -silica composites with good interfacial bonding without calcined powder after drying. The minor content of silica was found to reduce the band gap of parent TiO_2 from 3.73 eV to 2.85 eV visible range of sunlight for efficient energy conversion. The result revealed that phase transformation of TiO_2 could be inhibited with minor silica content using this approach. However, further research is needed to study the robustness of these materials for DSSCs.

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