



Thermodynamic Analysis of a Gas Turbine Power Plant Modelled with an Evaporative Cooler

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Abstract

Performance of a gas turbine is mainly depends on the inlet air temperature. The power output of a gas turbine depends on the flow of mass through it. Inlet air cooling increases the power output by taking advantage of the gas turbine's feature of higher mass flow rate when the compressor inlet temperature decreases. This is precisely the reason why on hot days, when air is less dense, power output falls off. A rise of 1°C temperature of inlet air decreases the power output by 1%. In this paper the performance enhancement of gas turbine power plants by cooling the compressor intake air with an evaporative cooler is studied. This study investigated the effect of inlet air cooling system on the performance of an existing gas turbine power plant in Nigeria. The results show that for each 5°C decrease of inlet air temperature, net output power increases around 5-10% and the first and second law efficiencies increase around 2-5%. It is shown that the amount of this increase is higher when the pressure ratio is high and turbine inlet temperature is low. The results of this study shows that retrofitting of the existing gas turbine plant with inlet air cooling system gives a better system performance and may prove to be an attractive investment opportunity to the Nigeria government and stakeholders of the plant.

Key words: Gas Turbine (GT), plant performance, relative humidity, dry bulb temperature

1. Introduction

The gas turbines are widely being used for producing electricity, operating airplanes and for various industrial applications such as refineries and petrochemical plants (Mahmood and Mahdi, 2009). In aircraft propulsion or drives for vehicles, gas turbines are chosen due to their large power-to-weight and power-to-volume ratio. Furthermore, for certain operating conditions the cycle efficiency of gas turbines is high compared to piston engines. In the field of energy generation, gas turbines have often been chosen in the past when fast start and shut down on demand is required. This is especially needed for compensating peak loads over the daytime. In contrast, steam cycles as used for coal and oil firing or nuclear power are base-load machines since the start and shut down is tremendously longer due to the large heat capacity in the cycle (Büche, 2003).

The basic gas-turbine cycle has low thermal efficiency, so it is important to look for improved gas turbine based cycles (Mahmood and Mahdi, 2009). Therefore, enhancing the performance of Gas turbine was successfully through raising the turbine inlet temperature (TIT) and the compressor pressure ratio and advances in cooling technology and material science caused high turbine inlet temperature conceivable (Ibrahim, et al 2010).

Gas turbines (GTs) have been used for electricity generation in most countries around the world. In the past, their use has been generally limited to generating electricity in periods of peak electricity demand. Gas turbines are ideal for this application as they can be started and stopped quickly enabling them to be brought into service as required to meet energy demand peaks (Jaber et al, 2007). However, due to availability of natural gas at relatively cheap prices compared to distillate fuels, many countries around the world, e.g. Nigeria, use large conventional GTs as base load units, while small ones to meet any shortages in available electricity supplies occurring during an emergency or during the peak load demand periods. Such systems, especially those operating in an open or simple cycle have the disadvantage of being least efficient and so the unit cost of generated electricity is relatively high.

The average efficiency of gas turbine plants in the Nigerian energy utility sector over the past decade was in the range 27-30% (Abam et al., 2011). The low efficiencies of the gas turbine plants are tied to many factors which include: operation mode, poor maintenance procedures, age of plant, discrepancies in operating data, high ambient temperature and relative humidity.

It is well known that ambient temperature, humidity and pressure are important factors in

gas turbine performance. Thermodynamic analyses exposed that thermal efficiency and specific output decrease with an increase of humidity and ambient temperature as shown by Tsujikawa and Sawada (1985). Bird and Grabe(1991) have studied the effect of humidity on gas turbine performance and formulated correlations. El-Hadik(1993) [3] carried out a parametric study on the effects of ambient temperature, pressure, humidity and turbine inlet-temperature on power and thermal efficiency. He concluded that the ambient temperature has the greatest effect on gas turbine performance, which increases with the turbine inlet-temperature and pressure ratio. Reductions of power and efficiency due to a 1 K temperature growth were found to be around 0.6% and 0.18%, respectively. The work of Ibrahim, et al (2011) also shows that an increment of 1 °C in the compressor air inlet temperature decreases the gas turbine power output by 1 %. These serve as evident that gas turbine performance is sensitive to the ambient air temperature. As the ambient air temperature rises, less air can be compressed by the compressor since the swallowing capacity of compressor is given, and then the gas turbine

output is reduced at a given turbine entry temperature. In addition, the compression work increases because the specific volume of the air increases in proportion to the intake air temperature (Shi, et al, 2010). Generally speaking, the gas turbine is designed to operate with a constant air volume flow in the compressor. When the ambient air temperature increases, its specific mass is reduced, so that the mass flow rate entering the turbine is accordingly decreased. This would, in turn, decrease the power output of the gas turbine. Strictly speaking, the power output is directly dependent on the mass flow rate of the air in the cycle. For each degree Celsius increase of the air temperature, 0.5–0.9% of the power output of the gas turbine cycle is reduced (Hosseini, 2007). The efficiency and power output of a gas turbine during hot condition is less than power output during cold condition. The performance of the plant efficiency is decreasing as the ambient temperature increases, due to the inverse relation between air density and temperature. Cooling the inlet air of gas turbine, decreases the temperature which increases the air density, hence increasing the mass flow rate.

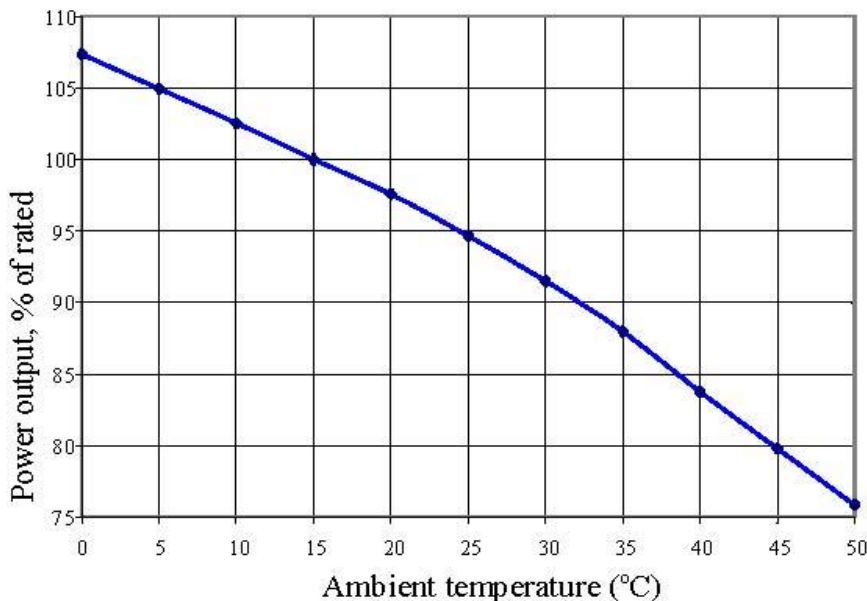


Figure 1: Variations in gas turbine output power with ambient temperature (Al-Tobi, 2009)

Due to these severe ambient conditions, the turbine inlet air cooling is one of many available technologies to improve the performance of the gas turbine power plants by cooling the air at the compressor entry (Farzaneh-Gord and Deymi-Dashtebayaz ,2011). Turbine inlet cooling is defined as cooling the air before it enters the compressor of the gas turbine. The main reason for turbine inlet cooling is to increase the power output of the gas turbine when the ambient temperature is higher than the standard

conditions. The rated capacity of all gas turbine is usually based on the standard ambient conditions of 15°C and 14.7 psia (Al-Tobi, 2009) at sea level which is selected by the International Standards Organisation (ISO). Figure 1 shows typical characteristics of gas turbine behaviour with ambient temperature variations. The actual characteristics of a particular gas turbine with ambient temperature depends on its actual design however the general trend and behaviour shown in Figure 1 is still valid for all gas turbines.



Figure 1 shows that the rated capacity of the gas turbine decreases to about 76% when the ambient temperature increased from 15°C to 50°C. This means that the power producers may not be able to meet the demand of their customers at higher ambient temperatures due to this reduction in output power. Note that in hot countries, such as Nigeria, the electricity demand has its peak on the summer due to large demand for air conditioning. Cooling the inlet air to the compressor from 50°C to 15°C will prevent the 24% loss in the output power (Abam et al, 2012). Therefore, ability to cool the inlet air will facilitate the production of consistent gas turbine power output throughout the year, irrespective of the changes in ambient temperature. Also cooling the inlet air increases the mass flow of air into the gas turbine and at the exhaust outlet. For the same power output, decreasing the inlet air has the effect of decreasing the fuel consumption.

Many researchers have studied different cooling methods to enhance the performance of GT plants operating at high conditions of ambient temperature. Johnson (1988) presented a discussion of the theory and operation of evaporative coolers for industrial gas turbine installations. Calculations of parameters to predict the performance of evaporative cooler were discussed, in addition to installation, operation, feed water quality and the causes and prevention of water carry-over. Ondryas et al., (1991) investigated the impact of using chillers at the air intake to boost gas turbines power in cogeneration plants during high ambient temperatures. Three types of chillers i.e, absorption, vapour-compression and thermal energy storage were studied.

Johnke and Mast (2002) reported that a media cooler can increase the relative humidity of the inlet air to about 90%, thus increasing the power output by 5–10% and the efficiency by 1.5–2.5%. Ameri and Hejazi (2004) have carried out feasibility of installing an absorption chiller system to cool the inlet air to the Chabahar power plant gas turbines. It has been shown that the average power output can be increased by as much as 11.3%. The economical analysis has shown that the internal rate of return (ROR) is 23.4% and the payback period is 4.2 years. Kakaras et al.(2004) have presented a computer simulation of the integration of an innovative absorption chiller technology for reducing the intake-air temperature in gas turbine plants. They concluded that the effect of ambient air temperature variation has the large penalty in the plant's performance for high ambient temperatures.

The influence of ambient temperature on combined cycle power plant performance was

investigated by Arrieta and Lora (2005). They showed that a drop in the ambient temperature increases both the electric power generated and efficiency in the plant, and the rise in the temperature of the gas after the supplementary firing increases the generated electric power, but reduces the efficiency. Power augmentation of a typical gas turbine cycle by using a desiccant based evaporative cooling system was studied by Zadpoor and Golshan (2006). The technique requires a desiccant based dehumidifying process to direct the air through an evaporative cooler, which could be either media based or spray type. The performance improvement of the gas turbine cycle for each of these methods, direct evaporative cooler, indirect and direct evaporative cooler and desiccant based evaporative cooler, was studied for different climatic conditions.

The study of (Elliot, 2001) shows that a 1% gain of the output power was obtained for every 1.6°C drop in compressor inlet air temperature using water chillers. Kolp *et al.* (2001) demonstrated the effect of various forms of inlet air cooling and supper charging of 40MW GE LM6000 gas turbine plant. Their results indicate that a 28°C reduction in the compressor inlet air temperature increased the net power output by 30%. In addition, (Mercer, 2002) reported in his study that chillers utilizing thermal storage systems would increase the gas turbine power output by over 25% during peak periods. Similarly evaporative coolers gives an increase of about 10-15% power output, while water fogging a cooling technique will enhance power output by 10-20% (Amell and Cadavid, 2002; Mohanty and Paloso, 1995).

Abam, et al, 2012 carried out performance analysis and components irreversibilities of a 25 MW gas turbine power plant modeled with a spray cooler. The results obtained show that the use of a spray cooler on the existing gas turbine cycle gives a better thermal efficiency and less irreversibility rate in the components system and the entire plant. The power output of the gas turbine plant with spray cooler was found to have increased by over 7%, accompanied by 2.7% increase in machine efficiency with a reduction in specific fuel consumption of 2.05 and 10.03% increase in the energy of exhaust.

Considering the rapid increase in electricity demand in Nigeria and the expected shortages in power supply due to delays in implementation of the major power projects, retrofitting the existing Gas Turbine (GT) power plants in the power sector with inlet-air cooling system is an attractive investment opportunity for the Power Holding Company of Nigeria (PHCN). It is the aim of this study to model an active 33.5MW barge gas turbine plant with an evaporative cooler. Also, the



study investigates the performance enhancement and modification of a grid-connected gas turbine plant operating at Egbin Power Station in Nigeria using the prevailing climatic conditions. The

performance of the proposed modified Brayton cycle is compared with base case condition (without inlet air cooling).

2. Materials and Methods

2.1 Data Collection

Operating data for Gas turbine unit were collected from the daily turbine control log sheet for a period of five years (2006 – 2010). The daily average operating variables were statistically analyzed and mean values were computed for the period of January to December, followed by overall average. These are shown in Appendix A. Summary of operating parameters of PB204 unit

used for this study is presented in Table 1. The analysis of the plant was divided into different control volumes and performance of the plant was estimated using component-wise modeling. Mass and energy conservation laws were applied to each component and the performance of the plant was determined for the simple system (without evaporative cooler) and for the cooled system (with evaporative cooler).

Table 1: Summary of operating data for the 33.5-MW barge gas turbine power plant

S/N	Operating Parameters	Value	Unit
1	Mass flow rate of air through compressor(m_a)	125.2	Kg/s
2	Temperature of inlet air to compressor (T_1)	304	$^{\circ}$ K
3	Pressure of inlet air to compressor(P_1)	0.10132	MPa
4	Outlet temperature of air from compressor(T_2)	622	$^{\circ}$ K
5	Outlet pressure of air from compressor (P_2)	0.980	MPa
6	Fuel-gas(natural gas) mass flow rate (m_f)	4.5	Kg/s
7	Fuel- air ratio at full load(on mass basis)	0.036	-
8	Inlet pressure of fuel-gas	1.2	MPa
9	Inlet temperature to gas turbine (T_3)	1219	$^{\circ}$ K
10	Turbine outlet gas temperature	750	$^{\circ}$ K
11	Exhaust gas temperature	715	$^{\circ}$ K
12	Lower Heating Value (LHV)	47,541.57	kJ/kg
13	Isentropic efficiency of Compressor	85	%
14	Isentropic efficiency of Turbine	87	%
15	Combustion efficiency	99	%

2.2 Thermodynamic Model of Gas Turbine Unit (Simple type)

Figure 2 shows the schematic diagram of single shaft gas turbine cycle selected in this study. The compressor inlet temperature is equal to ambient temperature once the base-case neglects the cooling effect and simulates the cycle under ISO conditions ($T_0 = 15^{\circ}\text{C}$, $P_0 = 101.3\text{ kPa}$ and $\phi = 60\%$) and without pressure drop at inlet and exhaust ducts. Thus, the inlet pressure is given by (Ana Paula et al, 2012):

$$P_0 = P_{03} \quad 1$$

The pressure of the air leaving the compressor (P_{04}) is calculated as:

$$P_{04} = r \cdot P_{03} \quad 2$$

Where r is the compression ratio

Assuming an ideal gas for state 04 and taken isentropic efficiency of compressor to be 0.85, the total temperature of the fluid leaving the compressor having can be evaluated using ideal gas relations

$$T_{04} = \frac{T_{03}}{\eta_c} \left[\left(\frac{P_{04}}{P_{03}} \right)^{\frac{\gamma-1}{\gamma}} - 1 \right] + T_{03} \quad 3$$

The air and combustion products are assumed to behave as ideal gases.

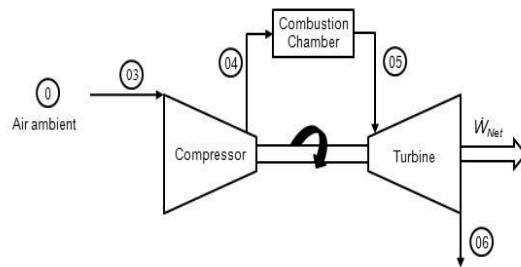


Figure 2 Schematic of the standard gas turbine cycle

Where η_c is the compressor efficiency and γ is the specific heat ratio.

The compressor work is calculated from the mass flow rate and enthalpy change across the compressor as follows:

$$\dot{W}_c = \dot{m}_a \cdot C_{pa} (T_{04} - T_{03}) \quad 4$$

Where \dot{m}_a is the air mass flow rate and C_{pa} is the specific heat capacity of air which is considered in this study as a temperature variable function and can be fitted by Equation



(5) for the range of $200K < T < 800K$ (Rahman et al., 2011):

$$c_{pa}(T) = 1.04841 - \left(\frac{3.8371T}{10^4}\right) + \left(\frac{9.4537T^2}{10^7}\right) - \left(\frac{5.49031T^3}{10^{10}}\right) + \left(\frac{7.9298T^4}{10^{14}}\right) \quad 5$$

Pressure drop across combustion chamber (ΔP_{cc}) is usually around 2% (Barzegar, et al, 2011). Turbine inlet pressure (P_{05}) can be calculated as:

$$P_{05} = P_{04}(1 - \Delta P_{cc}) \quad 6$$

Where P_{05} is the turbine entry level pressure in Pa; P_{04} is the combustion chamber inlet temperature, ΔP_{cc} , is pressure drop across the combustion chamber.

The heat delivered by combustion chamber is determined from energy balance:

$$\dot{Q}_{in} = C_{pg}(T_{05} - T_{04}) \quad 7$$

Where C_{pg} is the specific heat capacity of combustion product; the C_{pg} in this work is considered to be a temperature variable function as (Kurt, et al, 2009):

$$c_{pg}(T) = 0.991615 + \left(\frac{6.99703T}{10^5}\right) + \left(\frac{2.7129T^2}{10^7}\right) - \left(\frac{1.22442T^3}{10^{10}}\right) \quad 8$$

The mass flow rate of fuel is computed as (Ana Paula, et al, 2012):

$$\dot{m}_f = \frac{\dot{Q}_{in}}{LHV \times \eta_{com}} \quad 9$$

Where LHV is the lower heating value of the fuel (natural gas) and η_{com} is combustor efficiency

The exhaust gases temperature from gas turbine is given as:

$$T_{06} = T_{05} \left\{ 1 - \eta_T \left[1 - \left(\frac{P_{05}}{P_{06}}\right)^{\frac{1-\gamma_g}{\gamma_g}} \right] \right\} \quad 10$$

Where η_T is the turbine isentropic efficiency and P_{06} is the ambient temperature

The turbine power is equal to:

$$\dot{W}_T = \dot{m}_g c_{pg}(T_{05} - T_{06}) \quad 11$$

Where \dot{m}_g is the mass flow rate of flue gas and it is given by

$$\dot{m}_g = \dot{m}_a + \dot{m}_f \quad 12$$

The net power obtained from the gas turbine is given by:

$$\dot{W}_{Net} = \dot{W}_T - \dot{W}_C \quad 13$$

The specific fuel consumption (SFC) is determined by equation (14). The Specific fuel consumption compares the ratio of the fuel used by an engine to a certain force such as the amount of power the engine produces. This is a very important economic criterion.

$$SFC = \frac{3600 \cdot \dot{m}_f}{\dot{W}_{Net}} \text{ Kg/kWh} \quad 14$$

Heat rate (HR) of gas turbine cycle is determined by:

$$HR = SFC \times LHV \quad 15$$

The thermal efficiency of the gas turbine is calculated as:

$$\eta_{th} = \frac{\dot{W}_{Net}}{\dot{m}_f \times LHV} \quad 16$$

2.2 Thermodynamic Model of Gas Turbine Unit with Cooling System

Figure 3 is a schematic diagram of gas turbine cycle with cooling system. The gas turbine power plant consists of compressor, combustion chamber and turbine. In this study, the inlet air cooling technique proposed for analysis is evaporative cooling. The performance of the gas turbine will be evaluated with the proposed cooling technique and compared with values of the simple gas turbine.

In the evaporative cooler, water drains through the distribution pad into the media, by gravity action downward through it, and wets enormous area of media surface contacted by air passing through the cooler. The dry air mixes with water becoming saturated where the Dry Bulb Temperature (DBT) of inlet air reaches initial Wet Bulb Temperature (WBT).

It is assumed that the relative humidity of outlet air from the cooler will not exceed 100% despite the inlet air condition. The humidifying efficiency is assumed to be 100%. The gas turbine power plant models are developed on the following assumptions: (i) all components have adiabatic boundaries, (ii) plant performance at ISO conditions, (iii) the air and the combustion products are assume ideal characteristics, (iv) kinetic and potential components of energy are neglected and (v) the ambient conditions of temperature and pressure are 25°C and 1.013 bar.

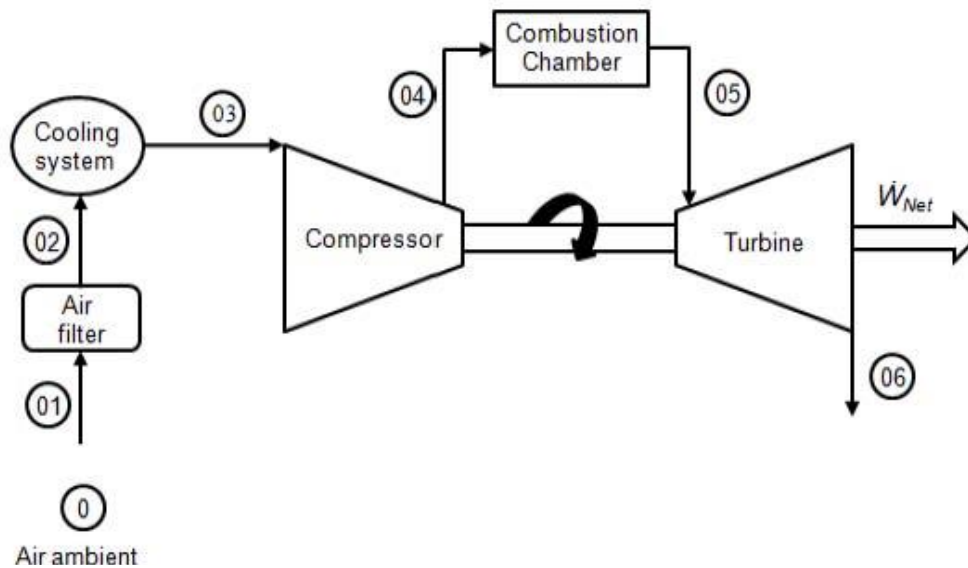


Figure 3 Schematic diagram of the gas turbine cycle with cooling system

2.2.1 Humidifier Model

Cooling in hot and relatively dry climate can be accomplished by evaporative cooling. This is because the cooling technique utilizes the latent heat of vaporization to cool ambient temperature from the dry temperature (Ana Paula, et al, 2012). Evaporative cooling involves passing air across a spray of water or forcing air through a soaked pad that is kept replenished with water (Alok Kumar and Sanjay, 2012). Owing to the low humidity of entering air, a part of the water injected evaporates. The energy required for evaporation is provided by the air stream, which undergoes a reduction in temperature. The following assumptions are made in the humidifier model.

- The relative humidity at the humidifier outlet is 95%
- The pressure drop of air in the humidifier is 1% of the ambient air pressure.

The Common media types of evaporative coolers use a wetted honeycomb- like medium to maximize evaporative surface area and cooling potential. Figure 4 illustrates principle of operation of evaporative cooler. According to Ibrahim et al, 2011, this cooling equipment is placed after the air filter system as shown in Figure 3. This type of arrangement protects the media from the dust and other airborne contaminants that would otherwise impinge upon it. Evaporative cooling involves heat and mass transfer, which occurs when water and the unsaturated air-water mixture of the incoming air are in contact (Hosseini et al., 2007). This transfer is a function of the differences in temperatures and vapour pressures between the air and water. Heat and mass transfer are both

operative in the evaporative cooler because of heat transfer from air to water evaporates water, and the water evaporating into the air constitutes mass transfer (Ibrahim et al, 2011).

In evaporative cooling, sensible heat from the air is transferred to water, which becomes latent heat as the water evaporates. The water vapour becomes part of the air and carries the latent heat with it. The air dry-bulb temperature decreases because it gives up the sensible heat. The air wet-bulb temperature is not affected by absorption of latent heat in the water vapour because the water vapour enters the air at air wet-bulb temperature.

Theoretically, the incoming air and water in the evaporative cooler considered as isolated system due to no heat is added to or removed from the system. The process of exchanging the sensible heat of the air for latent heat of evaporation from water is adiabatic (Bhargava and Meher-Homji, 2005). Such system is used as a preferred solution in dry/desert climate, which can be expected to boost the gas turbine power by nearly 12%. Meanwhile, for hot humid climates, the air-cooling is limited to the wet bulb temperature and the capacity of the gas turbine generator may not be increased by more than 5 to 7% in best cases (Johnson, 1989).

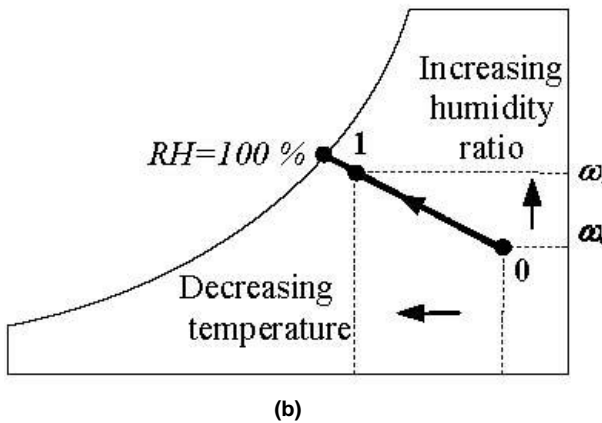
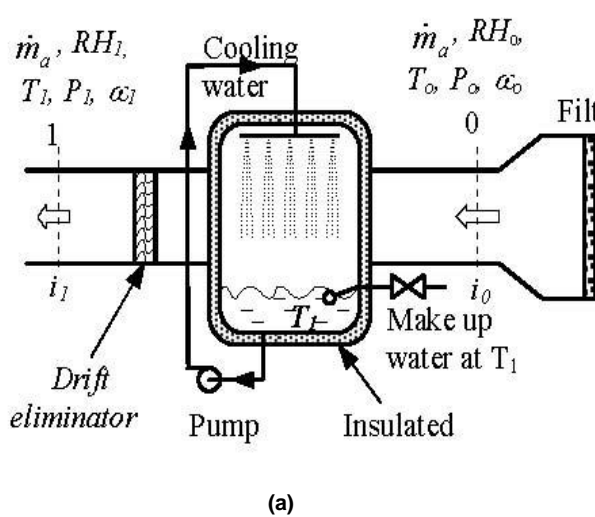


Figure 4: (a) Schematic of adiabatic evaporative cooler (b) Adiabatic saturation process on the psychrometric chart

Applying the mass balance equation across the humidifier control volume boundary gives

$$\omega_{a,e} = \omega_{a,i} + \dot{m}_w \quad 17$$

where ω is the specific humidity and is calculated at a certain temperature as

$$\omega = \frac{0.622P_v}{P - P_v} \quad 18$$

where $P_v = \phi \cdot P_{sat}$ is the partial pressure of vapour, ϕ is the relative humidity and P_{sat} is the saturation pressure of air corresponding to the desired temperature.

The energy balance equation for the humidifier is given by:

$$h_{a,e} = h_{a,i} + (\omega_{a,e} - \omega_{a,i})h_w \quad 19$$

Where $h_{a,e}$ and $h_{a,i}$ are the enthalpy of moist air at out-let and inlet of the air humidifier respectively and are calculated as follows

$$h_{a,e} = C_{p,a,e}t_{a,e} + (2500 + 1.88t_{a,e})\omega_{a,e} \quad 20a$$

$$h_{a,i} = C_{p,a,i}t_{a,i} + (2500 + 1.88t_{a,i})\omega_{a,i} \quad 20b$$

$$T_{a,e} = t_{a,e} + 273$$

$$20c$$

The equations (17 – 20) can be solved to determine the value of $T_{a,e}$, $\omega_{a,e}$ and \dot{m}_w

The inlet air temperature after cooling process (Figure 3) can be calculated as:

$$T_{03} = Tb_{02} - \varepsilon \cdot (Tb_{02} - Tw_{02}) \quad 21$$

Where Tb_{02} is the dry-bulb temperature, Tw_{02} is the wet- bulb temperature and ε is the cooling effectiveness.

The cooling load associated with the evaporative cooling system results:

$$\dot{Q}_{CL} = \dot{m}_a \cdot C_{pa} (T_{02} - T_{03}) \quad 22$$

Where \dot{m}_a is the air mass flow rate and C_{pa} is the specific heat of the dry air at constant pressure, determined as a function of the average temperature across the evaporative system.

The working fluid passing through the compressor is assumed to be an ideal mixture of air and water vapour. The total enthalpy of atmospheric air is given as (Abam et al, 2012):

$$h = h_a + \omega \times h_v \cong C_{pa}T_a + \omega h_v \quad 23$$

where h_a is the enthalpy of dry air, h_v is the enthalpy of water vapour

The enthalpy of water vapour can be evaluated by (Zaki, et al, 2011):

$$h_v = 2501.3 + 1.8723T_j \quad j \text{ refers to state 04 or 05} \quad 24$$

The total temperature of the fluid leaving the compressor having an isentropic efficiency η_c can be evaluated using ideal gas relation:

$$T_{4s} = T_{03} + \frac{T_{03}}{\eta_c} \left[r_p^{\frac{\gamma-1}{\gamma}} - 1 \right] \quad 25$$

Where,

r_p = compression ratio

γ = specific heat ratio

Similarly, the total temperature leaving the turbine having an isentropic efficiency η_T is given by:

$$T_{6s} = T_{05} - \eta_T (T_{05} - T_{06}) \quad 26$$

The total mass flow rate of humid air is given as:

$$\dot{m}_{ha} = \dot{m}_{da} + \omega \dot{m}_{da} = (1 + \omega) \dot{m}_{da} \quad 27$$

Where, \dot{m}_{ha} and \dot{m}_{da} are mass flow rates of humid air and dry air respectively. The compressor work for humid air between states 03 and 04 is calculated from the mass flow rate and enthalpy change across the compressor:

$$\dot{W}_c = \dot{m}_a (1 + \omega) \times C_{pa} (T_{4s} - T_{03}) + \omega (h_{4s} - h_{03}) \quad 28$$

The power produced by the turbine due to expansion of hot gases is obtained as:

$$\dot{W}_T = \dot{m}_t C_{pg} (T_{05} - T_{06}) + \omega (h_{05} - h_{06}) \quad 29$$

Where

$$\dot{m}_t = \dot{m}_a + \dot{m}_v + \dot{m}_f = \dot{m}_a (1 + \omega + f)$$

$$30$$



$$f = \frac{\dot{m}_f}{\dot{m}_a} \quad 31$$

The net power obtained from the gas turbine is given as:

$$\dot{W}_{net} = \dot{W}_T - \dot{W}_C \quad 13$$

The thermal efficiency of the gas turbine is given as:

$$\eta_{th} = \frac{W_{net}}{\dot{m}_f \times LHV} \quad 16$$

The specific fuel consumption of the gas turbine is computed by:

$$SFC = \frac{3600 \times \dot{m}_f}{W_{net}} \text{ kg/kWh} \quad 14$$

3. Results and Discussion

The parameter influences in terms of ambient temperature, compression ratio and turbine inlet temperature on the performance of gas turbine cycle power plant are presented in this section. The effects of operation conditions on the network output, specific fuel consumption and efficiency are obtained by the energy-balance utilizing MATLAB10 software. In this study, a single shaft gas turbine is numerically simulated operating with natural gas. Table1 shows the technical parameters for the selected gas turbine unit used to evaluate both the performance of the base-case (without cooling intake air) and evaporative inlet air cooling. Simple gas turbine was simulated employing the ISO conditions without cooling and varying ambient air temperature, turbine inlet temperature and compression ratio.

Effect of ambient temperature

Fig. 5 - 7 shows the effect of ambient temperature on the performance of both simple gas turbine and evaporative cooling inlet conditions. Figure 5 shows that the gas turbine thermal efficiency is affected by ambient temperature due to the change of air density and compressor work. Since a lower ambient temperature leads to a higher air density and a lower compressor work that in turn gives a higher gas turbine output power as shown in Figure 6. It can be seen from Figure 5 that when the ambient temperature increases the thermal efficiency decreases. This is because, the air mass flow rate inlet to compressor increases with decrease of the ambient temperature. So, the fuel mass flow rate will increase, since air to fuel ratio is kept constant. The power increase is less than that of the inlet compressor air mass flow rate; therefore, the specific fuel consumption increases with the increase of ambient temperature (Figure 7). This occurs

because of increased losses due to the increased amount of flue gases.

Both net power output and thermal efficiency of simple cycle and evaporative cooling inlet conditions decrease with increase in ambient temperature. Specific fuel consumption of gas turbine cycle increases with increase in ambient temperature. This result shows the importance of low intake air temperature on the gas turbine performance.

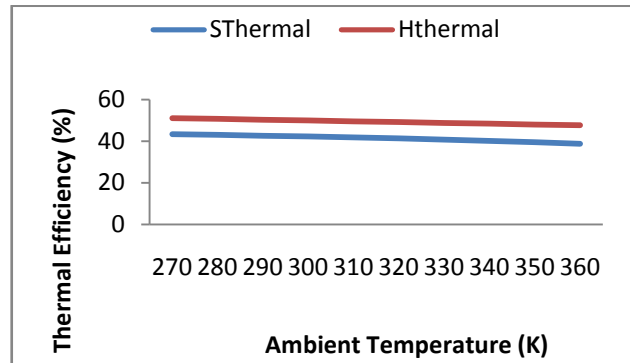


Figure 5: Effect of ambient temperature on gas turbine thermal efficiency

Key: SThermal – simple gas turbine thermal efficiency
Hthermal –humidified gas turbine thermal efficiency

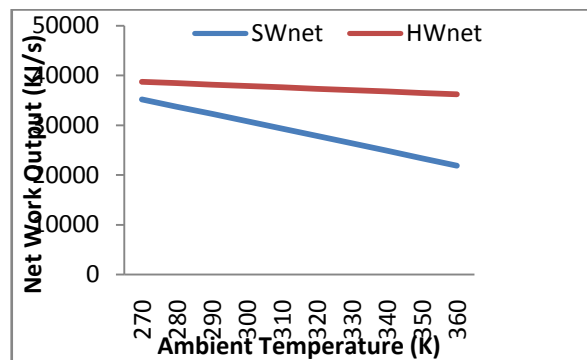


Figure 6: Effect of ambient temperature on Network output of gas turbine cycle

Key: SWnet – simple gas turbine net work output
HWnet – Humidified gas turbine net work output

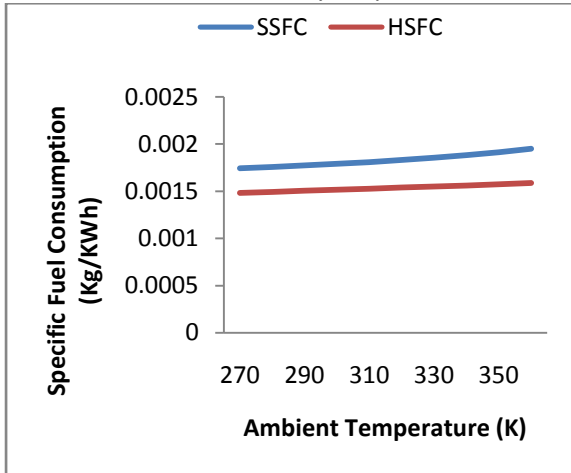


Figure 7: Effect of ambient temperature on specific fuel consumption of gas turbine cycle

Key: SSFC – simple gas turbine specific fuel consumption
 HSFC – humified gas turbine specific fuel consumption

From Figure 6 it can be seen that the net work output obtained is lower at ISO conditions, when the intake air is not cooled. This shows that the ambient dryness affects the gas turbine performance providing a higher power output level when the ambient relative humidity is lower. When the evaporative cooling technique is employed, the gas turbine thermal efficiency level is higher in comparison with the base-case as occurred for the power output results.

Effect of Turbine inlet Temperature

Figure 8 shows the relation between the thermal efficiency and turbine inlet temperatures of gas turbine power plants. Thermal efficiency has an ejective relationship with turbine inlet temperature, the efficiency increases when turbine inlet temperature increases, also the decreased in air to fuel ratio caused increased thermal efficiency. Thermal efficiency and network output (Figure 9) increase with increase in turbine inlet temperature. But this increase is limited by metallurgical property of the turbine material. The specific fuel consumption (Figure 10) decreases with increase in turbine inlet temperature. This shows that gas turbine power plant performance can be improved by increasing the turbine inlet temperature.

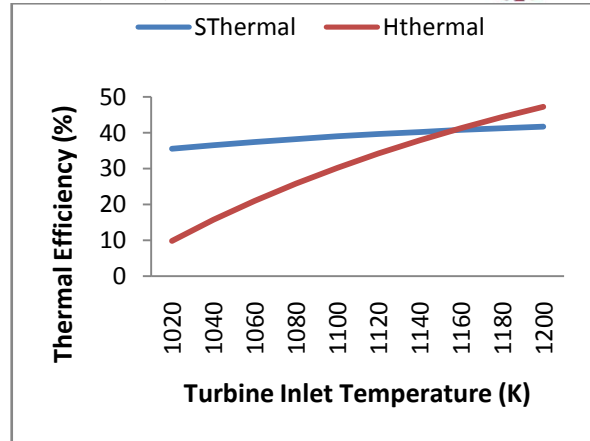


Figure 8: Effect of turbine inlet temperature on thermal efficiency of gas turbine plant

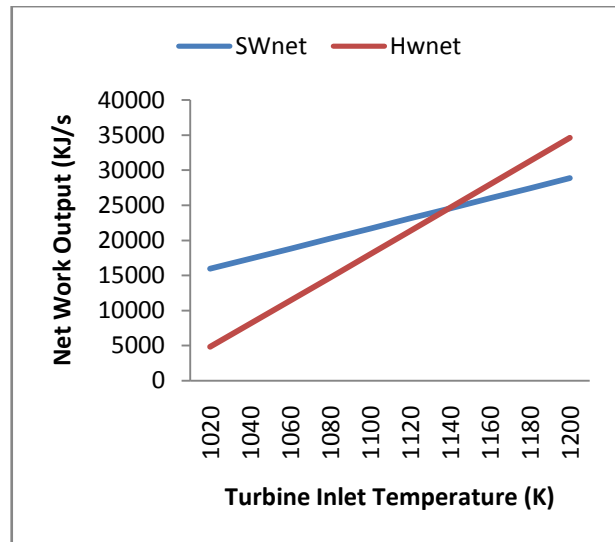


Figure 9: effect of turbine inlet temperature on network output of gas turbine

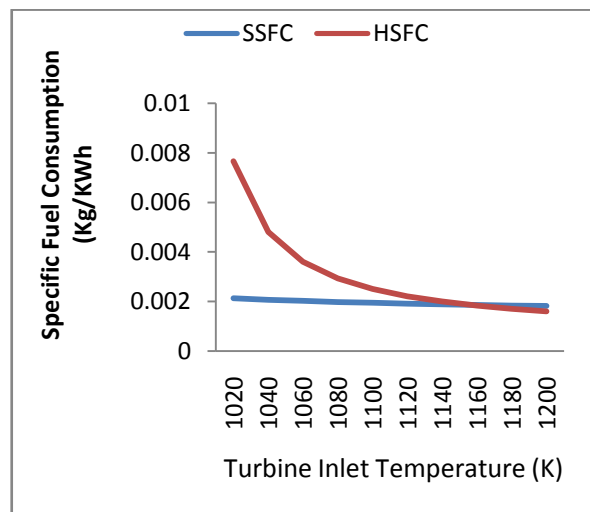




Figure 10: Effect of turbine inlet temperature on specific fuel consumption

4. Conclusion

The influence of operational parameters including the compression ratio, turbine inlet temperature and ambient temperature significantly influence on the performance of gas turbine power plant. The results were summarized as follows.

- i) The thermal efficiency decreases and specific fuel consumption increases with the increasing in the ambient temperature.
- ii) Increasing the turbine inlet temperature increases the output power and thermal efficiency as a result of increasing the turbine work.
- iii) Evaporative cooling system improved the performance of gas turbine power plant as the thermal efficiency and network output are higher than that obtained from simple gas turbine plant
- iv) This study shows the significant effect of incorporating air inlet cooling system with simple gas turbine power plant in order to retrofit gas turbine power plant in Nigeria.
- v) The inlet air cooling system helps to reduce environmental pollution as the specific fuel consumption is less than that of simple gas turbine plant.

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APPENDIX A

Station: AES Barge, Egbin, Lagos State
 Unit No: PB 204: Year of Commissioning – 2000
 Manufacturer: John Brown

Description	Unit	Jan.	Feb.	March	April	May	June	July	Aug	Sept	Oct	Nov	Dec	Avg
Ambient Temperature	°C	29.0	28.1	32.2	33.3	28.9	29.1	35.0	30.2	31.2	29.9	30.1	28.8	30.48
Ambient Pressure	Bar													1.013
Compressor Disch. Pres.	Bar	8.55	9.86	9.52	8.72	9.53	9.36	8.93	8.65	9.13	9.23	8.69	9.24	9.12
Compressor Outlet Temp	°C	344.4	354.4	356.7	360.8	370.6	371.6	367.7	372.5	359.6	363.7	350.1	349.8	360.16
Turbine inlet temp (T ₃)*	°C													1137.28
Vol. Flow rate of Fuel	m ³ /s	3.08	3.21	3.18	2.96	3.15	2.95	3.00	3.04	2.98	3.01	3.10	3.08	3.06
Turbine outlets temp.(T ₄)	°C	476	483	493	498	476	467	485	464	468	473	489	477	479.08
Power Output	MW	31.3	33.7	32.9	26.8	32.5	20.1	29.4	30.9	28.6	29.6	31.8	31.1	29.89
Density of Air	Kg/m ³													1.17
Density of Fuel	Kg/m ³													0.8420
Fuel Flow Pressure	Bar	11.9	12.1	11.8	12.2	11.7	12.0	12.1	12.2	12.1	12.2	11.8	11.9	12.0
Air Adiabatic Index														1.4